

Work Order ID 146315 - 2
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146315

Page 1

Item ID: PB67-43001-03

Revision ID:

Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016 Start Qty: 2.00 *2*

Required Date: 6/30/2016 Req'd Qty: 2.00 *2*

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MF Date: 6-5-17 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

B67-43001-03	Rev C
--------------	-------

100		0.00							
100	Small Fab								
Small Fab	Memo	5.76							
Small Fab	1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2. 242 THREADLOCK batch: <u>134416</u>								

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.04							
Quality Control									

120	Identify as per dwg & Stock Location: _____	0.00							
-----	---	------	--	--	--	--	--	--	--

120									
Packaging	Memo								
Packaging									

0.02
PP147182

DAS
27
9-89

JUN 27 2016

JUN 20 2016

DAS
24
9-89

① 16-06-24 PD

Work Order ID 146315

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Page 2

Item ID: PB67-43001-03 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Blade Fold Assembly
Start Date: 5/18/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/30/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.20							
Quality Control									

16/6/27

SB 6/27/16.

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146315

PB67-43001-03

Required Date: 6/30/2016

Required Qty: 2.00

IPP Rev:A 08-07-30 new issue DD verified by:ec
 IPP Rev:B 08-12-04 up date part list DD Verified by:ec IPP Rev
 C 10.09.24 as per Rev C dwg EC verified by:DD IPP Rev:D 10.10.21
 added NAS1149F0532P DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
240-107		Purchased	No			100	Each	246.0000	8	16 24			DAS 24 9-89
240-107		12 PER KIT							**				
SPRING SLOTTED PIN													
24*	DAS 22 9-89	16.06.13											
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST579		246							
				m132006		46							
				m134651		200							DAS 24 9-89
30345T21		Purchased	No			100	Each	21.0000	1	2			DAS 6 9-89
30345T21									**				
LANYARD													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST570		12							
				M132610		12							
				ST581		9							
				M134499		9							DAS 24 9-89
30345T24		Purchased	No			100	Each	16.0000	3	6			
30345T24									**				
LANYARDS													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST581		16							
				m134210		3							
				m134499		8							
				m134656		5							

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Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

3408A98

Purchased

No

100

Each

37.0000

1

2

**

3408A98

DETENT BALL SPRING PLUNG

DAS
24
9-89

Location

Loc Qty

Loc Code

ST582

37

123478

37

AN4-10A

Purchased

No

100

Each

193.0000

2

4

**

AN4-10A

Bolt

DAS
24
9-89

Location

Loc Qty

Loc Code

CA

13

M129682

13

over003

125

M134762

125

ST345

55

131677

5

M133234

50

AN4-13A

Purchased

No

100

Each

325.0000

1

2

**

AN4-13A

Bolt

DAS
24
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

60

m134167

36

m134634

24

O003

200

m134754

200

ST344

45

m134634

45

DAS
24
9-89

JUN 06 2016

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Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

AN4-15A

Purchased

No

100

Each

442.0000

4

8

AN4-15A

Bolt

**

DAS
24
9-89

DAS
5
9-89

Location

Loc Qty

Loc Code

GA

26

120449

26

OVER002

150

m134762

150

over003

200

m134676

200

ST343

66

m134606

66

AN5-26A

Purchased

No

100

Each

37.0000

1

2

AN5-26A

Bolt

**

DAS
24
9-89

DAS
5
9-89

Location

Loc Qty

Loc Code

ST337

37

111424

37

AN6-11A

Purchased

No

100

Each

31.0000

2

4

AN6-11A

BOLT

**

DAS
24
9-89

DAS
5
9-89

Location

Loc Qty

Loc Code

ST335

31

M132576

31

AN6-16A

Purchased

No

100

Each

34.0000

2

4

AN6-16A

BOLT

**

DAS
24
9-89

DAS
5
9-89

Location

Loc Qty

Loc Code

ST334

34

m128650

7

m132576

27

JUN 06 2016

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Work Order ID: 146315

146315

Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

AN8-13A Purchased No

100 Each 23.0000 2 4

AN8-13A

Bolt

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST332

23

M132576

7

M134497

16

BSP43 Purchased No

100 Each 81.0000 3 6

RSP43

RIVET

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST558

81

M132703

81

CR3213-4-05 Purchased No

100 Each 120.0000 1 2

CR3213-4-05

RIVET

**

DAS
24
9-89

Location

Loc Qty

Loc Code

CCK003

120

m134497

120

D3440-1 Manufactured No

100 Each 8.0000 1 2

D3440-1

Tube Guide (Supersedes B67-43001-25/-307)

**

JUN 16 2016

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

8

142150

8

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Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

D3440-3

Manufactured No

100

Each

8.0000

1

2

**

JUN 20 2016

DAS
24
9-89

D3440-3

Clamp (Supersedes B67-43001-309)

Location

Loc Qty

Loc Code

Mezz2

8

142151

8

D3444-1

Manufactured No

100

Each

6.0000

1

2

**

DAS
24
9-89

D3444-1

Velcro Loop Belt

Location

Loc Qty

Loc Code

Mezz2

6

133002

6

D3447-9

Manufactured No

100

Each

11.0000

2

4

**

DAS
24
9-89

D3447-9

Swing Arm

Location

Loc Qty

Loc Code

Mezz2

11

142213

11

D3449-1

Manufactured No

100

Each

8.0000

1

2

**

DAS
24
9-89

D3449-1

Pad

Location

Loc Qty

Loc Code

Mezz2

8

133652

8

D3451-043

Manufactured No

100

Each

3.0000

1

2

**

DAS
24
9-89

D3451-043

Handle And Lock-Down Assembly

Location

Loc Qty

Loc Code

Mezz2

3

142169

3

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Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

D3451-045

Manufactured No

100 Each

3.0000 1 2

DAS
24
9-89

D3451-045

Handle And Lock-Down Assembly

**

Location

Loc Qty

Loc Code

Mezz2

3

142170

3

D3922-1

Manufactured No

100 Each

17.0000 1 2

DAS
24
9-89

D3922-1

Clip

**

Location

Loc Qty

Loc Code

ST059

17

111733

17

MS17984-C408

Purchased No

100 Each

16.0000 1 2

DAS
24
9-89

MS17984-C408

PIN, QUICK RELEASE

**

Location

Loc Qty

Loc Code

ST315

16

m128051

4

m132576

12

JUN 06 2016

DAS
24
9-89

JUN 20 2016

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Work Order ID: 146315

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Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS17984-C418

Purchased

No

100

Each

31.0000

3

6

MS17984-C418

QUICK RELEASE PIN

**

145507x5

DAS

DAS
24
9-89

Location

Loc Qty

Loc Code

CCK005

12

m134676

12

FG

1

123482

1

ST

5

145507

5

ST315

13

m134478

5

m134502

8

MS21042L4

Purchased

No

100

Each

2,169.000

9

18

MS21042L4

Locknut

**

DAS

DAS
24
9-89

Location

Loc Qty

Loc Code

GA

187

m133769

187

OVER007

1500

m134676

500

m134762

1000

ST303

385

m134606

385

ST305

97

m130922

97

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Work Order ID: 146315

146315

Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

No

100

Each

601.0000

1

2

DAS
6
9-89

DAS
24
9-89

MS21042L 5

Nut

Location

Loc Qty

Loc Code

GA

101

m127813

101

OVER007

100

m134509

100

ST303

400

m134055

7

m134567

93

m134676

100

m134762

200

DAS
6
9-89

DAS
24
9-89

MS21042L6

Purchased

No

100

Each

263.0000

4

8

MS21042L 6

Nut

Location

Loc Qty

Loc Code

ST303

263

m133938

6

m134055

7

m134509

100

m134567

50

m134676

100

DAS
6
9-89

DAS
24
9-89

MS24694-S109

Purchased

No

100

Each

64.0000

2

4

MS24694-S109

Screw, Flat Head

**

Location

Loc Qty

Loc Code

Mezz

24

115708

24

ST282

40

M132576

40

JU

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TO LONG
100 DAS 22 9-89
16.06 13
M134514 → 4 DAS 24 9-89

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Work Order ID: 146315

146315

Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-07

Purchased

No

100

Each

315.0000

1

2

MS27039-1-07

Screw

**

DAS
24
9-89

Location

Loc Qty

Loc Code

GA

304

125654

304

Return2016

1

m127813

1

ST281

10

125654

10

MS27039-1-23

Purchased

No

100

Each

14.0000

1

2

MS27039-1-23

SCREW

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST279

14

18057

14

MS51859-6

Purchased

No

100

Each

86.0000

8

16

MS51859-6

WASHER

**

DAS
24
9-89

Location

Loc Qty

Loc Code

st268

86

132703

6

m134502

80

MS51859-7

Purchased

No

100

Each

33.0000

2

4

MS51859-7

Washer

**

DAS
24
9-89

Location

Loc Qty

Loc Code

st268

33

M132576

33

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Work Order ID: 146315

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

146315

PB67-43001-03

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS51859-8

Purchased

No

100

Each

312.0000

8

16

MS51859-8

Washer

**

DAS
24
9-89

Location

Loc Qty

Loc Code

st268

312

m132576

12

m134606

300

NAS1149DN632J

Purchased

No

100

Each

722.0000

4

8

NAS1149DN632J

Washer

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST264

722

m133860

22

m134370

700

NAS1149F0316P

Purchased

No

100

Each

167.0000

1

2

NAS1149F0316P

WASHER

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST262

167

M132579

167

NAS1149F0432P

Purchased

No

100

Each

1,310.000

16

32

NAS1149F0432P

WASHER

**

DAS
24
9-89

Location

Loc Qty

Loc Code

ST260a

1000

M134502

1000

ST262

189

M133990

189

st268

121

M132677

121

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Work Order ID: 146315

146315

Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149F0532P

Purchased

No

100

Each

2,450.000

2

4

NAS1149F0532P

Washer

**

DAS
24
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

600

m133725

600

ST262

1850

18057

1840

m130388

10

NAS1149F0632P

Purchased

No

100

Each

218.0000

8

16

NAS1149F0632P

WASHER

**

DAS
24
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST262

218

18057

18

m134497

200

NAS1149F0832P

Purchased

No

100

Each

137.0000

2

4

NAS1149F0832P

WASHER

**

DAS
24
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST262

137

18057

137

NAS43DD3-61

Purchased

No

100

Each

15.0000

1

2

NAS43DD3-61

Spacer

**

DAS
24
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST550

15

m128635

15

PB67-43001-09

Manufactured

No

100

Each

0.0000

1

2

PR67-43001-09

Aft Blade Fold Assembly Weldment

**

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JUN 20 2016

DAS
24
9-89

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Work Order ID: 146315

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Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-13

Manufactured No

100

Each

0.0000

1 2

PR67-43001-13

Aft Adjustable Blade Support Assembly

** 3/426/16

DAS
24
9-89

PB67-43001-135

Manufactured No

100

Each

8.0000

1 2

PR67-43001-135

Male Eye

**

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

8

133703

2

139212

6

PB67-43001-137

Manufactured No

100

Each

8.0000

1 2

PR67-43001-137

Locking Sleeve

**

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

8

100004

1

133704

3

139213

4

PB67-43001-155

Manufactured No

100

Each

17.0000

1 2

PR67-43001-155

Pin

**

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

17

133705

3

142807

14

PB67-43001-17

Manufactured No

100

Each

0.0000

1 2

PR67-43001-17

Aft Adjustable Blade Support Assembly

** 3/426/18

DAS
24
9-89

PB67-43001-21

Manufactured No

100

Each

0.0000

1 2

PR67-43001-21

Upper Blade Support And Cover Assembly

** 3/42800

JUN 20 2016

DAS
24
9-89

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Parent Item: PB67-43001-03

PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-23

Manufactured No

100 Each

0.0000

1 2

**

142801

DAS
24
9-89

PR67-43001-23

Lower Blade Support And Cover Assembly

PB67-43001-261

Manufactured No

100 Each

15.0000

2 4

**

DAS
24
9-89

PR67-43001-261

Lever Arm

Location

Loc Qty

Loc Code

Mezz2

15

139215

15

100 Each

47.0000

5 10

**

DAS
24
9-89

PB67-43001-265

Manufactured No

PR67-43001-265

Deltin Bushing

Location

Loc Qty

Loc Code

Mezz2

47

133685

7

139214

40

100 Each

25.0000

2 4

**

DAS
24
9-89

PB67-43001-299

Manufactured No

PR67-43001-299

Bushing

Location

Loc Qty

Loc Code

Mezz2

25

113390

1

139216

24

100 Each

4.0000

1 2

**

JUN 20 2016

DAS
24
9-89

PB67-43001-305

Manufactured No

PR67-43001-305

Bearing

Location

Loc Qty

Loc Code

Mezz2

4

133706

4

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Parent Item: PB67-43001-03

PR67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 5/18/2016

Required Date: 6/30/2016

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-37

Manufactured No

100 Each

6.0000

1 2

PR67-43001-37

Tube Arm Assembly

**

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

6

140779

1

142797

5

PB67-43001-57

Manufactured No

100 Each

0.0000

1 2

PR67-43001-57

Stabilizer Arm

**

140976

DAS
24
9-89

PB67-43001-59

Manufactured No

100 Each

0.0000

1 2

PR67-43001-59

Adjustable Attachment Arm

**

142794

DAS
24
9-89

PB67-43001-63

Manufactured No

100 Each

1.0000

1 2

PR67-43001-63

Handle Assy

**

JUN 20 2016

DAS
24
9-89

Location

Loc Qty

Loc Code

Mezz2

1

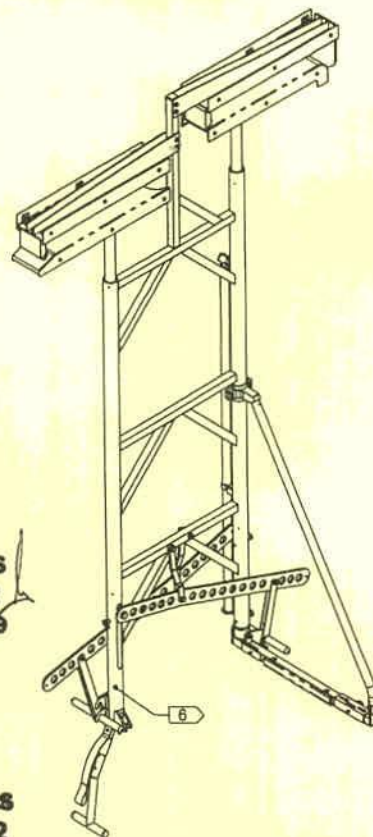
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ITEM	QTY -03	P/N	DESCRIPTION
	X	B67-43001-03	AFT BLADE FOLD ASSY
1	1	B67-43001-09	AFT BLADE FOLD ASSY WELDMENT
2	1	B67-43001-13	AFT ADJUSTABLE BLADE SUPPORT ASSY
3	1	B67-43001-17	AFT ADJUSTABLE BLADE SUPPORT ASSY
4	1	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
5	1	B67-43001-23	LOWER BLADE SUPPORT AND COVER ASSY
6	1	B67-43001-37	TUBE ARM ASSEMBLY
7	1	B67-43001-57	STABILIZER ARM
8	1	B67-43001-59	ADJUSTABLE ATTACHMENT ARM
9	1	B67-43001-63	SHORT T-HANDLE ASSEMBLY
10	1	B67-43001-135	MALE EYE
11	1	B67-43001-137	LOCKING SLEEVE
12	1	B67-43001-155	PIN
13	2	B67-43001-261	LEVER ARM
14	5	B67-43001-265	DELTA BUSHING
15	2	B67-43001-299	BUSHING
16	1	B67-43001-305	BEARING
17	1	D3440-1	TUBE GUIDE
18	1	D3440-3	CLAMP
19	1	D3444-1	VELCRO LOOP BELT
20	2	D3447-9	SWING ARM
21	1	D3449-1	PAD
22	1	D3451-043	HANDLE & LOCK-DOWN ASSY
23	1	D3451-045	HANDLE & LOCK-DOWN ASSY
24	1	D3922-1	CLIP
25	1	30345T21	LANYARD
26	3	30345T24	LANYARD
27	1	3408A98	DETENT BALL PLUNGER
29	2	AN4-10A	BOLT
30	1	AN4-13A	BOLT
31	4	AN4-15A	BOLT
32	1	AN5-26A	BOLT
33	2	AN6-11A	BOLT
34	2	AN6-16A	BOLT
35	2	AN8-13A	BOLT
36	3	BSP43	RIVET
37	1	CR3213-4-05	RIVET
38	1	MS171534	SPRING SLOTTED TENSION PIN (OR 240-107)
39	1	MS17984-C408410	QUICK RELEASE PIN
40	3	MS17984-C418	QUICK RELEASE PIN
41	9	MS21042L4	NUT
42	1	MS21042L5	NUT
43	4	MS21042L6	NUT
44	2	MS24694-S108	SCREW 100
45	1	MS27039-1-07	SCREW
46	1	MS27039-1-25/8	SCREW
47	8	MS51859-6	NYLON WASHER
48	2	MS51859-7	NYLON WASHER
49	8	MS51859-8	NYLON WASHER

ITEM	QTY -03	P/N	DESCRIPTION
	X	B67-43001-03	AFT BLADE FOLD ASSY
50	1	NAS43DD3-61	SPACER
51	4	NAS1149DN632J	WASHER
52	1	NAS1149F0316P	WASHER
53	16	NAS1149F0432P	WASHER
54	2	NAS1149F0532P	WASHER
55	8	NAS1149F0632P	WASHER
56	2	NAS1149F0832P	WASHER

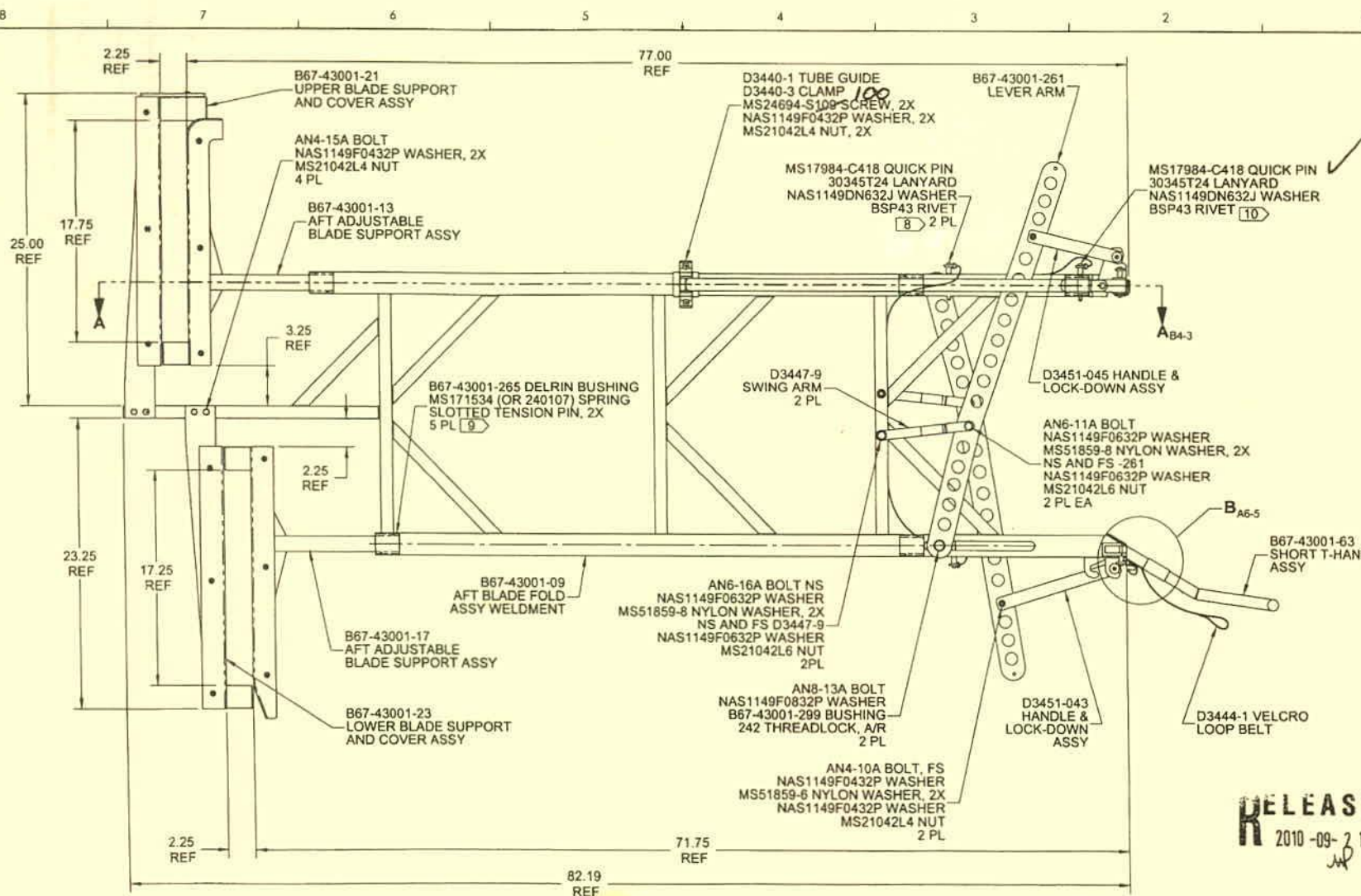


B67-43001-03 AFT BLADE FOLD ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: TOUCH UP PAINT WITH SANDFLEX GREEN.
POSSIBLE SUPPLIER BERTRAND BODY SHOP SUPPLIES
P/N DART01K
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH RED LABEL
- 7) WEIGHT: 50.57 lbs
- 8) WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS LOWEST MOST RECESSED POSITION, TRANSFER DRILL $\phi 0.250$ DIA HOLE FROM THE OUTER TUBE TO THE INNER TUBE AND THRU THE OUTER TUBE. DEBURR, REMOVE DEBRIS, AND TOUCH UP PAINT PER ITEM 2 AS REQUIRED. 2 PL.
- 9) INSTALL TEFLON BUSHING -265 INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL. INSERT MS171534 (OR 240170) SPRING SLOTTED PIN AND GRIND FLUSH WITH CONTOUR OF OUTER TUBE. 10 PL (2 PL PER BUSHING)
- 10) DRILL $\phi 0.250$ DIA HOLE THRU -09/-265/-305 WITH -37 AT VERTICAL FULL OPEN POSITION. DRILL ADDITIONAL HOLE WITH -37 AT FULL CLOSED POSITION, ASSURING -37 CLEARS ADJACENT STRUCTURE.
- 12) DRILL A $\phi 0.128$ DIA HOLE THRU -343 (COMPONENT OF -37) AND -25 (COMPONENT OF -09 ASSY). INSERT MS171534 (OR 240170) SPRING SLOTTED PIN, AND GRIND FLUSH WITH -37.
- 13) INSERT -135 INTO -243 TUBE (COMPONENT OF -09 ASSY) ALIGN HOLES, ASSURING ORIENTATION SHOWN. INSERT 3408A98 DETENT BALL, ASSURING BALL PROTRUDES SLIGHTLY ABOVE OUTER SURFACE OF -243 TUBE. LOCATE AND INSTALL AN MS171534 (OR 240170) SPRING SLOTTED PIN BY DRILLING A $\phi 0.128$ DIA HOLE THRU -243 AND -135. ENSURE -137 SLEEVE SLIDES FREELY OVER HINGE AND LOCKS INTO DETENT.
- 14) BOND D3449-1 TO B67-43001-09 USING CONTACT CEMENT AS PER MANUFACTURER'S SPECIFICATION.

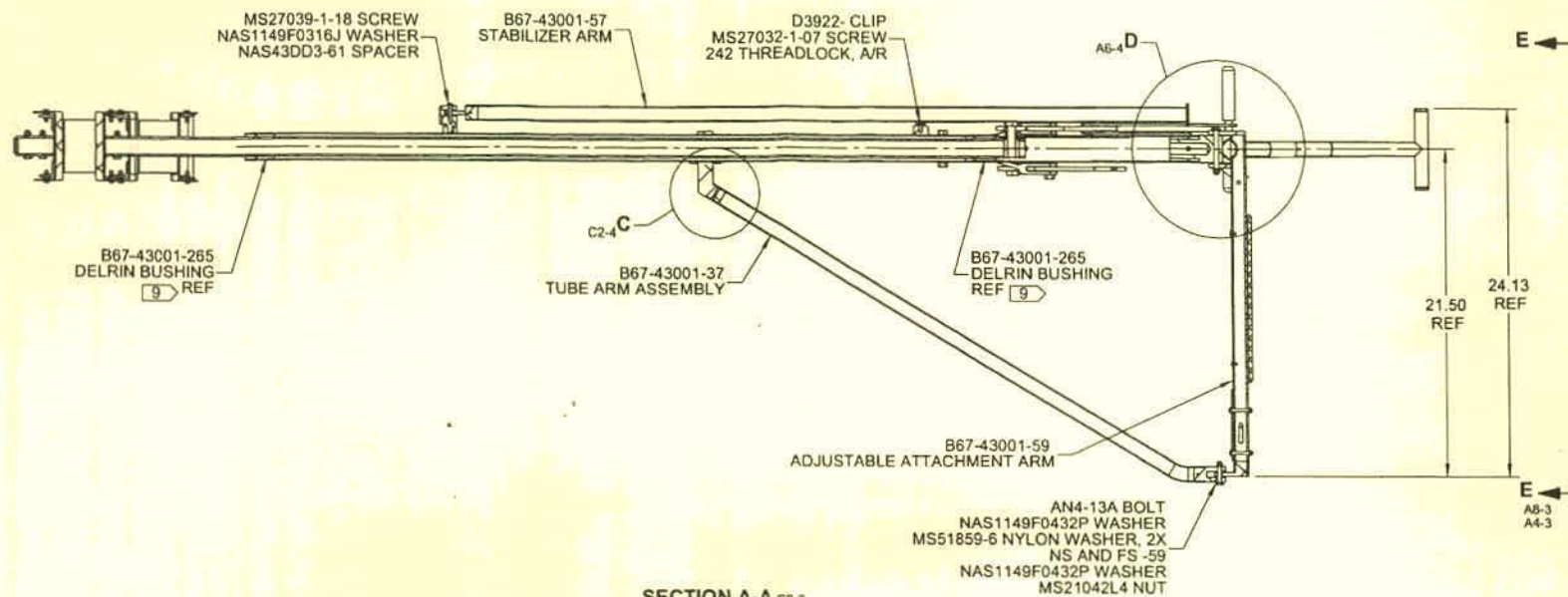
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 3 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011	VS	10.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		B67-43001-03	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.	UA	AFT BLADE FOLD ASSY	NTS
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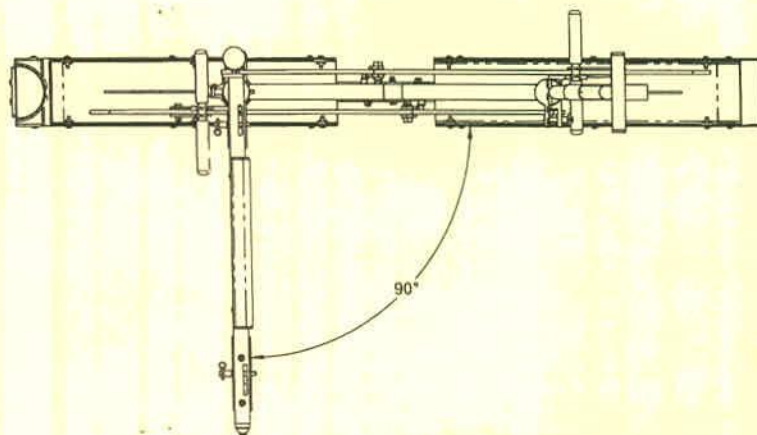
B67-43001-03 AFT BLADE FOLD ASSY

DESIGN	RW	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		B67-43001-03	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	AFT BLADE FOLD ASSY	NTS
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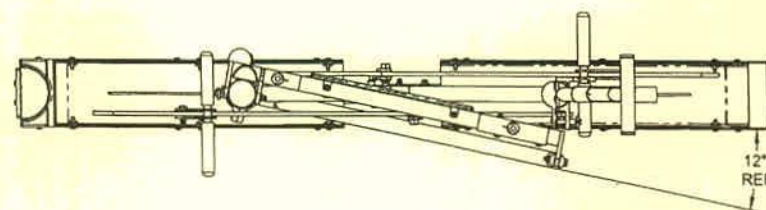
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2010-09-21



SECTION A-A C2-2



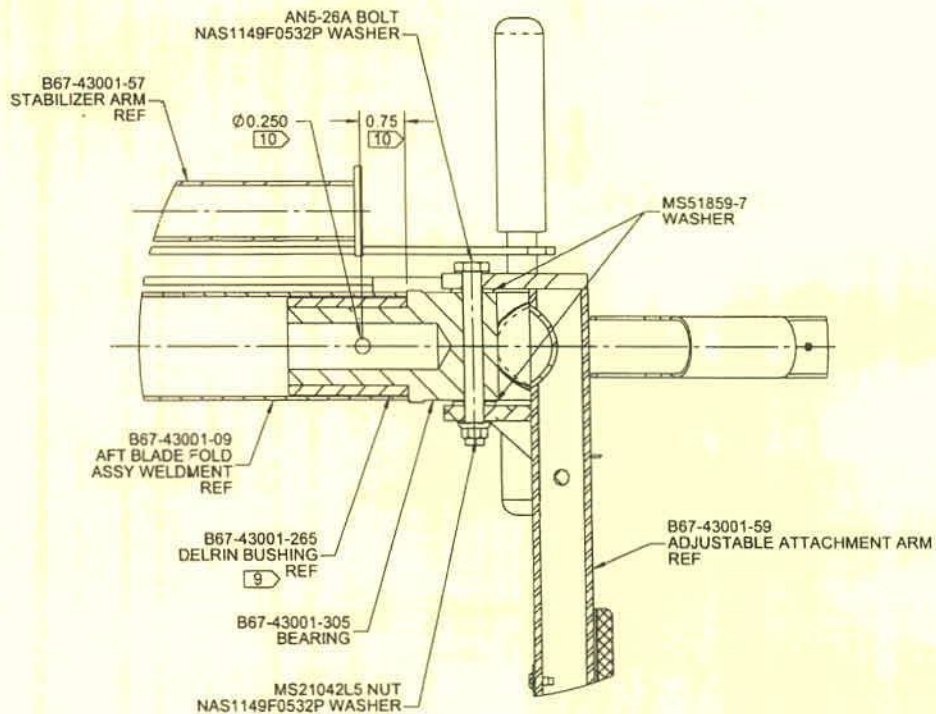
C1-3 VIEW E-E: VERTICAL FULL OPEN OR "IN USE" POSITION 10



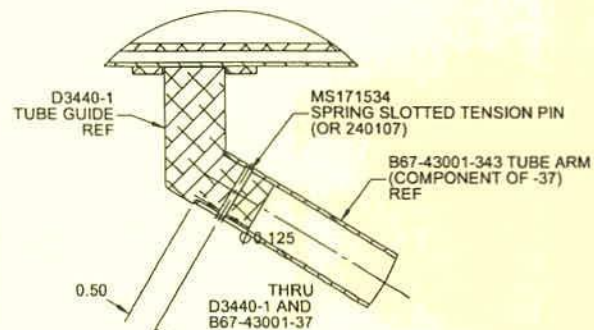
C1-3 VIEW E-E: FULL CLOSED OR "STORAGE" POSITION 10

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2010-09-21

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APPROVED		TITLE	SCALE
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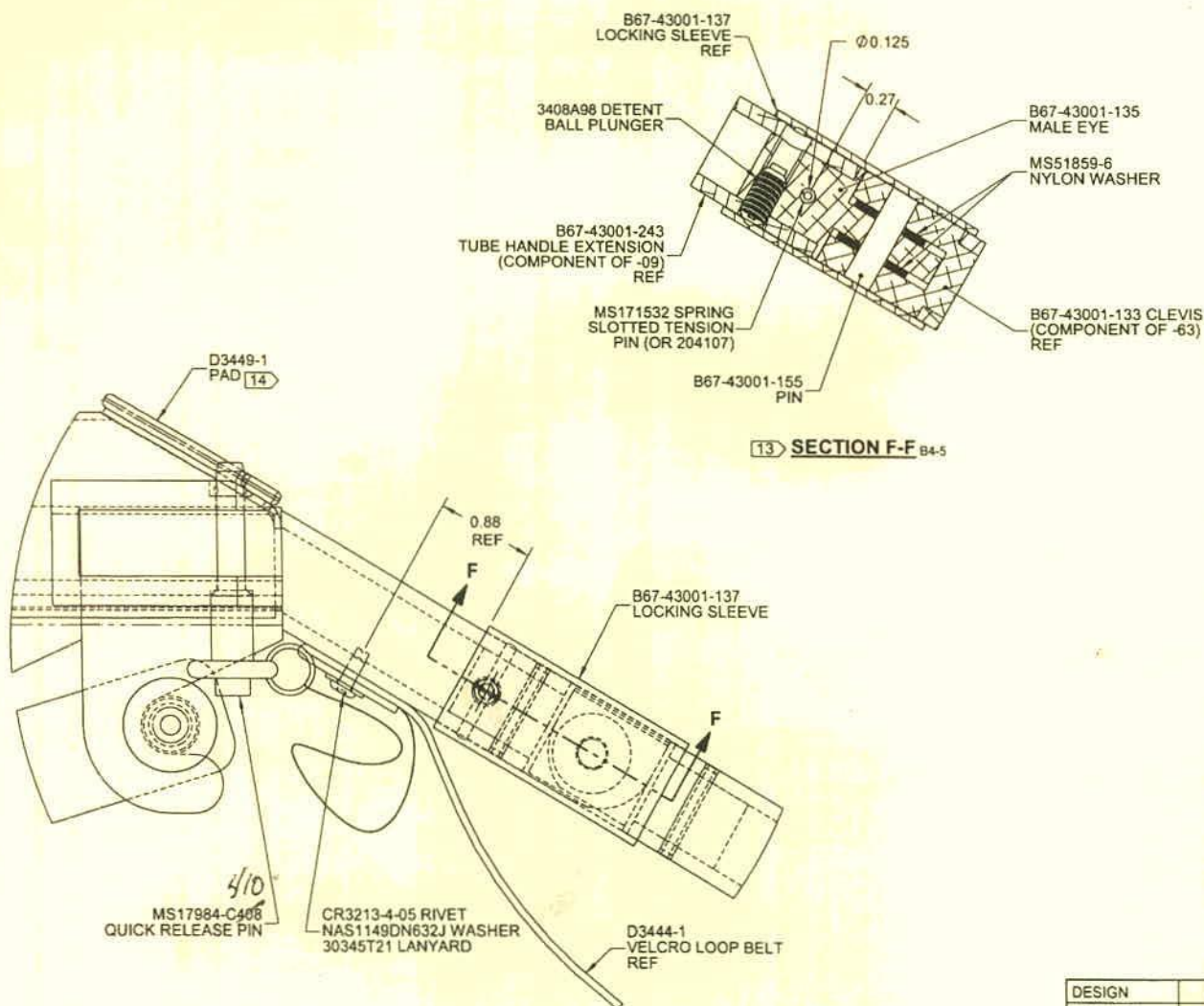
DETAIL D
SCALE 5X D3-3



DETAIL C
SCALE 5X D5-3

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2010-09-21
JN

DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		B67-43001-03	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	AFT BLADE FOLD ASSY	NTS
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MFG. APPR.		B67-43001-03	SHEET 5 OF 5
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